



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-025
Job Sheet 175432



Part No: D4271-025

Job Qty: 5 ea

Part Name: End Fitting Assembly Fwd Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 2 IPP revA 11.07.20 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	5 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	5 pcs	4/16/18	4/16/18	0.00	2.45	Small Fab-6		
110	QC	5 pcs	4/16/18	4/16/18	0.00	0.00	QC5		
120	Packaging	5 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3-2		
130	QC21-SA	5 Ea	4/16/18	4/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	10 Ea (2 ea)	90-Start up Operation	5052196
D4149-5	Eyebolt Stud	5 Ea (1 ea)	90-Start up Operation	5055674
D4281-1	Spacer	5 Ea (1 ea)	90-Start up Operation	5023070
D4281-3	Spacer	5 Ea (1 ea)	90-Start up Operation	164274
D4419-1	Fwd Support Plate	10 Ea (2 ea)	90-Start up Operation	5012496
MS20427M4-20	Rivet	5 pcs (1 ea)	90-Start up Operation	50118427
MS20615-4M18	Rivet	50 Ea (10 ea)	90-Start up Operation	5058182
MS21043-4	Nut	10 Ea (2 ea)	90-Start up Operation	5038080
NAS1149C0432R	Washer	20 Ea (4 ea)	90-Start up Operation	5028742

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	10	53	0
	D4149-5	5	23	0
	D4281-1	5	11	0
	D4281-3	5	5	0
	D4419-1	10	10	0
	MS20427M4-20	5	43	0
	MS20615-4M18	50	300	0
	MS21043-4	10	745	0
	NAS1149C0432R	20	2,665	0

2784



Container No: S060699



Part: D4271 - 025

Job No: 175432

Serial No/Batch: S060699

Revision:

Inspector:

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Part Specifications
Specifications could not be found.

Plex 4/12/18 3:23 PM dart.quirion.sonia